

# Houses of WOOD for LIVABLE HOMES



**T**his book comes to you as a friendly guide to the building of a livable home. It has been published by the manufacturers of Arkansas Soft Pine to show you the advantages and economy of this splendid, pedigreed wood and how best to use it for framing and finishing your home. • These plans offer you a choice of homes from low to moderate cost. The designs are exceptional for good planning in keeping with style trends, room arrangement which uses every foot of space to the best advantage, compactness providing utmost economy in plumbing and heating costs, door and window openings placed for good balance and proportion in exterior elevations without depriving interiors of ample wall space for furniture and appointments. • The Arkansas Soft Pine manufacturers do not sell or furnish plans. Complete plans and specifications for each house are available at nominal cost direct from your local lumber dealer who secures them from the National Plan Service, Inc., 1700 West Hubbard Street, Chicago 22, Illinois. Your dealer will welcome your inquiry, because he is a specialist in home building and materials. His counsel and recommendations can be invaluable in making your dream house a livable reality.



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**ARKANSAS SOFT PINE BUREAU**

BOYLE BUILDING — LITTLE ROCK, ARKANSAS



# Modern Design Retains the Best in Traditional

It is with genuine satisfaction that we present this colorful range of practical and inviting homes for your consideration. Never before has a plan book offered you, today's prospective home-buyer, the wide and varied scope of truly modern trend homes as featured on the following pages. Each one shown is in good taste and the result of exacting and sound architectural design to meet almost every comfort requirement. Also note the numerous interior illustrations which suggest living in the modern tempo. We recommend these homes with the knowledge that each has been designed to give you the utmost for your building dollar.

- These home plans represent the combined architectural skill of many specialists in small home design. All of the factors which have a bearing upon today's selection of a home design have been given full consideration. The three most important of them are: attractiveness, economy, and efficiency or practicality.
- There has never been devised a short cut or rule-of-thumb method for determining any of these factors in architecture. The home design of your choice must not only be entirely satisfactory for your individual requirements, but it must also be in keeping with the other homes of your community.
- Efficiency and economy in the construction of these homes are achieved by:

- 1 Efficient engineering of the plans for use of stock lumber sizes and standardized materials and equipment.
- 2 Dimensioning of plans for use of framing lumber in even lengths, thereby minimizing waste of material and labor.
- 3 Engineering for the use of modular millwork and other modular coordinated products.

Your lumber dealer's experience in home construction, knowledge of materials, trade conditions, and finance are at your disposal at all times. Please feel free to call and discuss any phase of home building with him, for he welcomes such discussions, and you have his absolute assurance that they will entail no obligation on your part.

## *build with Wood for life-long Contentment*

There are two good reasons why so many American homes of frame construction, erected a century or more ago, are in sound condition today. They were built of thoroughly seasoned lumber and staunchly framed. • Since lumber seasoned by improved modern drying equipment is superior to that used by those earlier builders, and with much more known about engineered frame construction now than then, a frame house erected according to present-day standards will *endure*. • When this element is joined with the traditional lower cost of correct frame construction as compared to its equivalent in other materials, the advantage lies decidedly in favor of the all-wood house. • The assertion sometimes is made that lumber available now is not as good as that used by earlier builders. On the contrary, it is of definitely superior quality. Progress in the manufacture and refinement of lumber products has kept step with home-builders' rightful insistence on better quality and service for each dollar invested in today's home. The lumber manufacturer has met this challenge by developing many new refinements through ingenuity and research. In this progress, no greater strides have been made than in seasoning and drying. For instance, it now

*(Continued Page 4)*

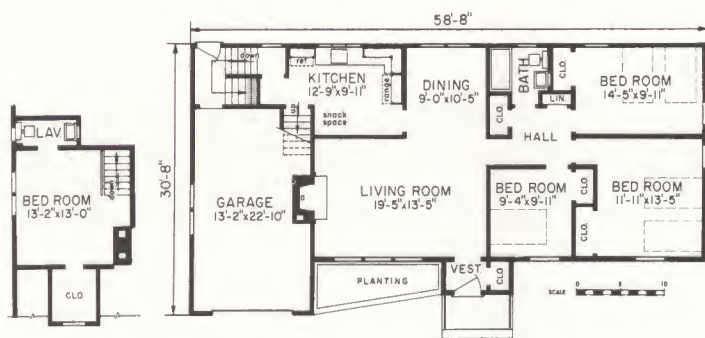




## DATA

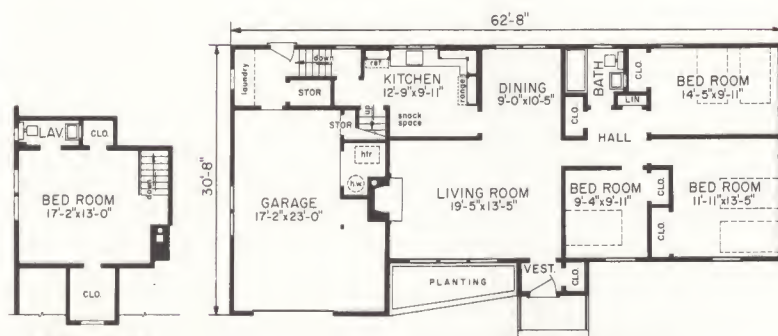
Living Area, Plan 1—1,433 Square Feet

Living Area, Plan 2—1,577 Square Feet



ROOM OVER  
GARAGE

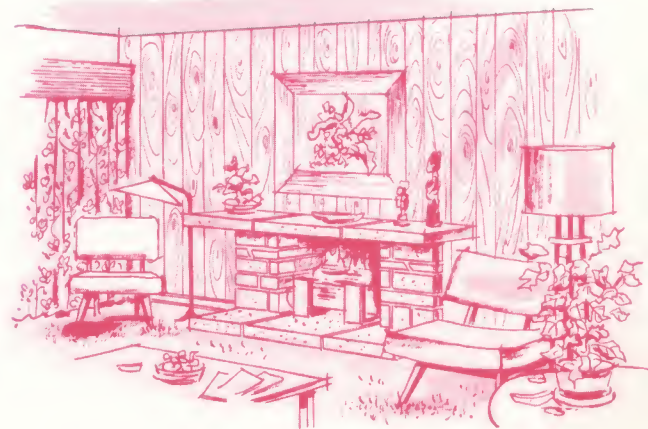
PLAN 1—WITH BASEMENT



ROOM OVER  
GARAGE

PLAN 2—WITHOUT BASEMENT

Featuring an exterior of ranch design, the floor plan of this home provides a living area well suited to the larger family. An often desired extra room with lavatory is included over the garage serving as a fourth bedroom or guest room. Three bedrooms, of which two will accommodate twin beds, a large living room with natural fireplace, dining room and kitchen have been skillfully planned to assure you the utmost in comfortable living. The masonry planter box adds an inviting touch to the exterior.





# build with Wood for low cost Upkeep

is customary to order Arkansas Soft Pine dried to a moisture content specified to suit atmospheric conditions in which the material will be used. Shrinking and swelling have been thoroughly discounted. This drying (seasoning) is accomplished in thermostatically controlled steam kilns, unknown in early days, in which surplus water present in all lumber as it comes from the saw is removed by the scientific application of steam, humidity and forced circulation of air. This method retains all the original texture and "life" inherent in the wood species. • In addition to these practices designed to assure dependable material, there are the natural qualities inherent in Arkansas Soft Pine as a wood species. In physical make-up it is of light weight,

*(Continued Page 7)*

During foundation construction, place anchor bolts, size  $\frac{1}{2}$ "x18", at intervals of 6' along the wall and always at corners. Extend through the bored wood sills high enough to allow for wide flanged gasket and thick nut. (Note metal termite shield between foundation and sill.)

Where wall partitions occur, provide extra load-bearing strength by doubling the floor joists which run directly beneath each partition. In two-story construction this extra member should be added beneath all partitions of the second floor.



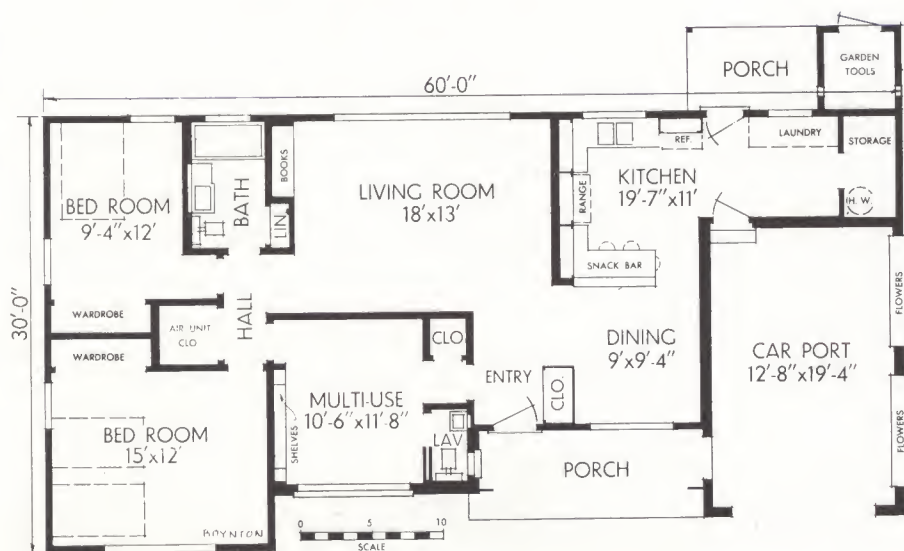


**GARDEN VIEW DESIGN**  
*Featuring*  
**A MULTI-PURPOSE ROOM**

**A-452**

**DATA**

Living Area 1,331 Square Feet



In keeping with bringing the outdoors in, this modern living plan includes two bedrooms, a garden view living room, a multi-use room with lavatory and a dining area convenient to the efficiently planned kitchen. Directly in back of the carport and just a few steps from the kitchen is a laundry-storage area. Note how the kitchen and laundry are readily accessible from carport and rear porch.





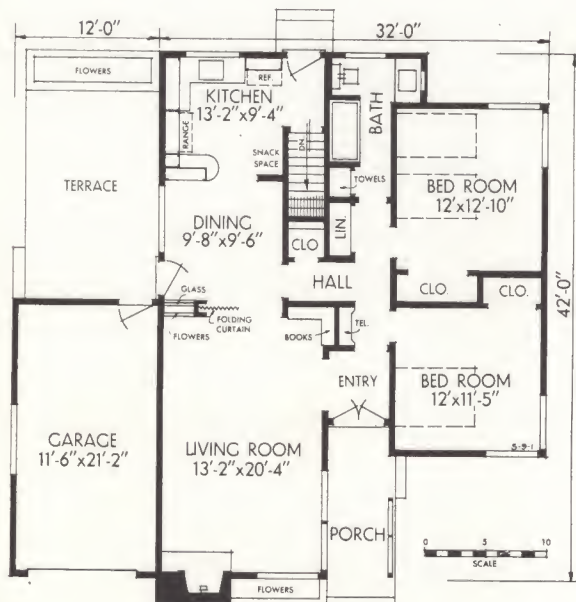
## A-454

Not only is this home ultra modern in appearance, but it provides every convenience for better living. As an example, note the glass partition and flower box with folding curtain shown below; this unit is used to separate the dining area from the large living room. A central hall makes all rooms quickly accessible.

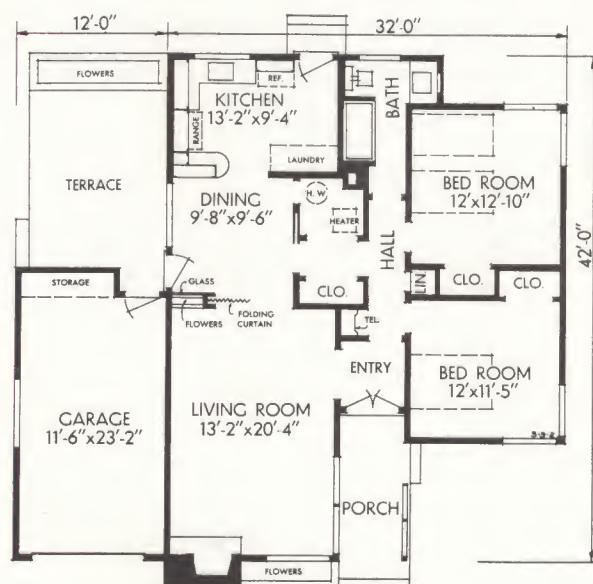
## CONTEMPORARY... MODERN WITH A LARGE TERRACE

### DATA

Living Area, Plan 1 or 2—1,112 Square Feet. Porch, Plan 1 or 2—66 Square Feet. Garage, Plan 1—264 Square Feet; Plan 2—280 Square Feet. Cubage, House, Plan 1—21,632 Cubic Feet; Plan 2—15,112 Cubic Feet.



PLAN 1—WITH BASEMENT



PLAN 2—WITHOUT BASEMENT



## build with Wood for spiritual Warmth

fine, even texture, close fiber and grain, beautiful figure and possesses well-balanced absorbing qualities. This texture is tough and resilient, and reduces splitting by nails and spikes. In other words, tight, firm joints in the framework and mirror smooth surfaces on paneling and woodwork are provided by this characteristic. For example, when studding are spiked to the foundation plates, followed by sheathing, every stud is firmly held in place and each board hugs its studding, because all nails are held tenaciously in the tight grip of this wood. Here then, in the hidden recesses of the house structure, Arkansas Soft Pine provides the fundamentals of staunch framework. Again, when finishing nails are

*(Continued Page 10)*

Where "T" angles occur, use three studding from sill to rafters. This anchors partitions securely to the outside wall and insures maximum stiffness to the entire house frame.

Double all studs which frame outside and inside wall openings. For wide openings use three studs in the header or one stud and a 2x6 placed edgewise as shown at top of opening.







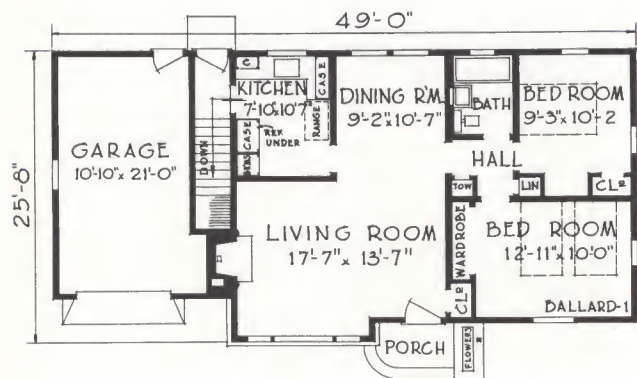
## A-443

The desirable characteristics of the ranch or rambling type home have been combined with the modern colonial lines of this one story home. Note that the front bedroom is quite large and will accommodate twin beds. The living room has a natural fireplace and picture window. This home is available with or without basement.

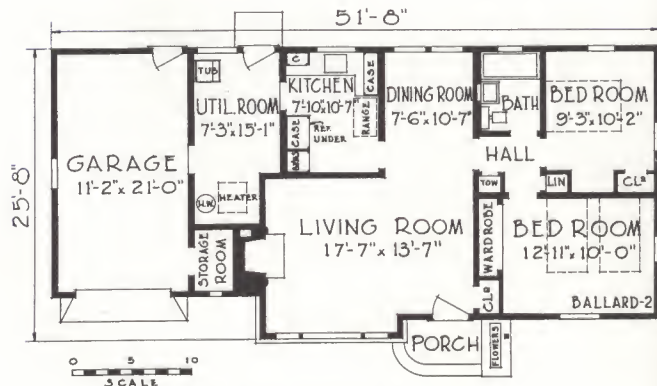
- 5 Rooms
- Attached Garage
- Large Picture Window
- Ample Closet Space

### DATA

Cubic Feet: Plan 1 — House 17,131, Garage 3,180, Plan 2 — House 12,487, Garage 3,072. Square Feet: Plan 1 — Living Area 892, Garage 265. Plan 2 — Living Area 968, Garage 256. Ceiling Height 8'-0", Basement 7'-0".



PLAN 1—WITH BASEMENT



PLAN 2—WITHOUT BASEMENT





**THE MODERN TREND...  
KEYNOTES THIS STREAMLINED HOME**

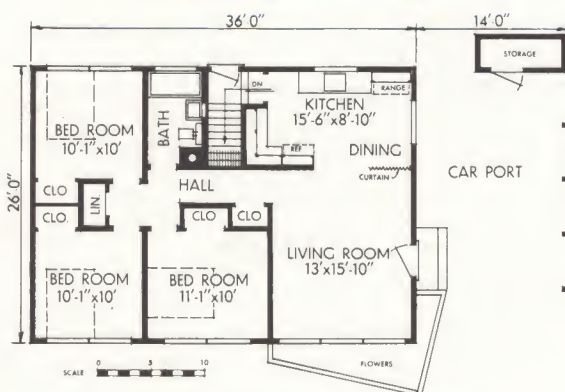
**A-453**

A compromise between the extremely modern and conventional design, this beautiful home features three bedrooms, kitchen, dining area and living room. A folding curtain as illustrated below, permits expansion of the dining area into the living room when necessary. Also note the storage space included in the carport.

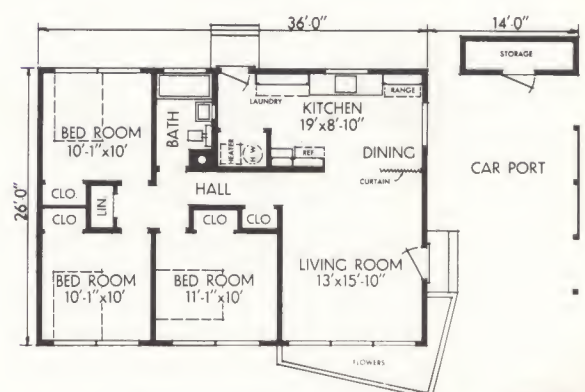


**DATA**

Living Area, Plan 1 or 2—936 Square Feet. Carport, Plan 1 or 2—320 Square Feet. Cubage, House, Plan 1—15,912 Cubic Feet; Plan 2—9,828 Cubic Feet. Carport, Plan 1 or 2—1,440 Cubic Feet.



**PLAN 1—WITH BASEMENT**



**PLAN 2—WITHOUT BASEMENT**



## *build with Wood for life-long Economy*

counter-sunk in the face or edges of interior woodwork and paneling, the resilient fiber springs back into place, reducing the risk of unsightly putty spots later becoming visible through the applied finishes. Upon the exterior of the house for trim, mouldings and clapboards, these physical qualities again deserve preference, because they assure smooth, well-groomed design and perspective. • It is when used as interior woodwork that Arkansas Soft Pine really comes into its own. Here the satin-like surface and texture reveal the genuine beauty inherent in the grain and figure of the wood . . . beauty which harmonizes with your favorite decorative treatment in motif and finishing. • Arkansas Soft Pine is well adapted to stains, paints and enamels. The

*(Continued Page 17)*

Set wall studding joists and rafters 16" on center. Reinforce all corners by using three full-length studding extending from sill to rafters.



Lay sub-floors at an angle of 45° to the direction of the joists, and nail with two nails at each joist. Cross bridge, as illustrated, between all joists and rafters at intervals of 10' to give maximum stiffness and reduce floor vibration.







EVERY ANSWER TO  
LIFELONG CONTENTMENT

A-337

A low structure designed along conventional Colonial lines for a wide lot. The right wing contains three bedrooms, compactly grouped, which include ample closet facilities and are nicely segregated from the living area. A modern "U" type kitchen arrangement and an ample dining room are provided.

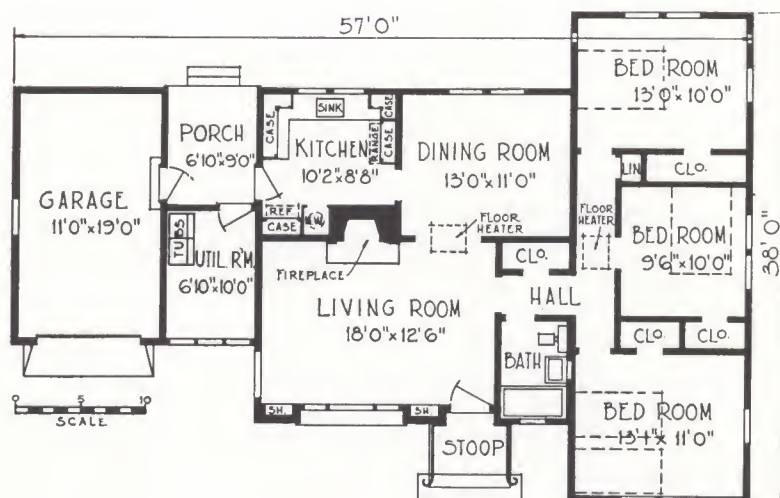


*The Colonial Fireplace*

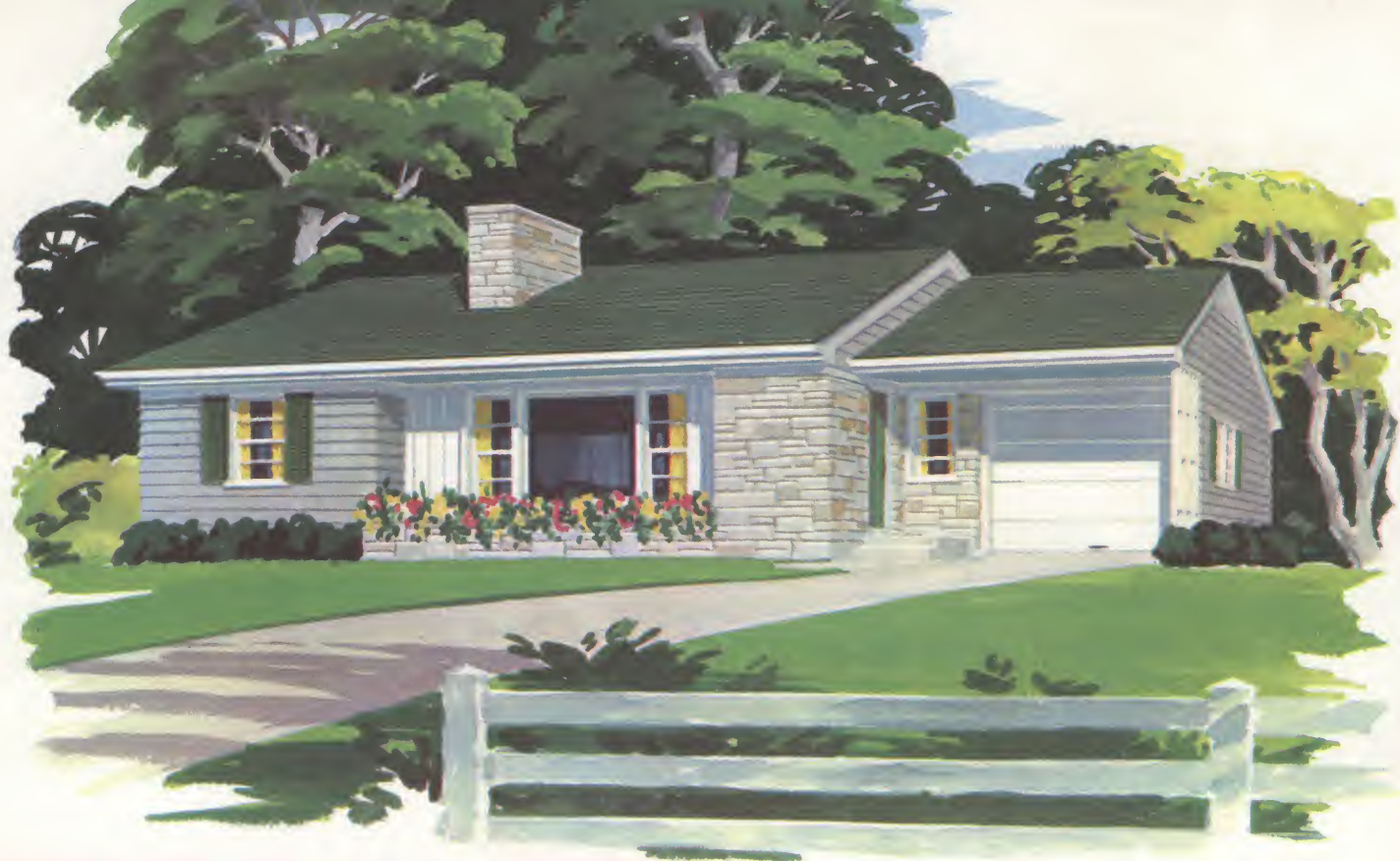
CUBAGE  
19,575

SQUARE FEET

Living Area.....1160  
Covered Porch Area.... 61  
Garage & Utility Area 315







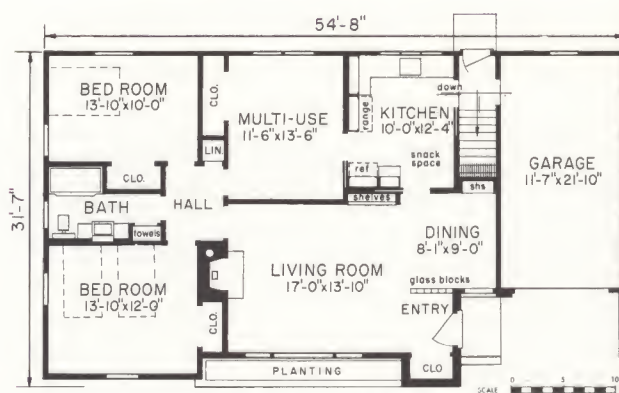
## A-455

A glance at the exterior of this home reveals that here is a house you can be proud to own. In addition to large living-dining area, kitchen with snack space and two well ventilated bedrooms, the plan also includes a multi-use room. This functional area can double as a recreation room and a third bedroom.

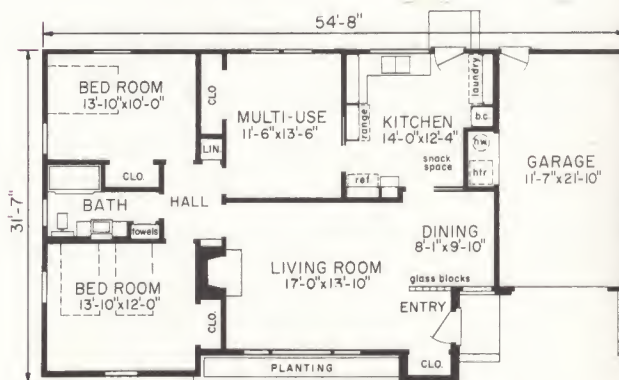
### DATA

Living Area, Plan 1 or 2—1,238 Square Feet

### A FIVE ROOM HOME With Six Room Efficiency



PLAN 1—WITH BASEMENT



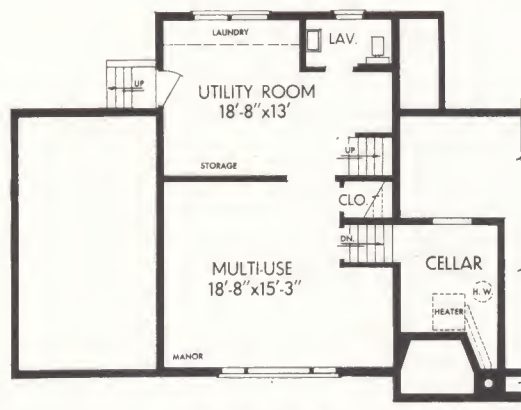
PLAN 2—WITHOUT BASEMENT



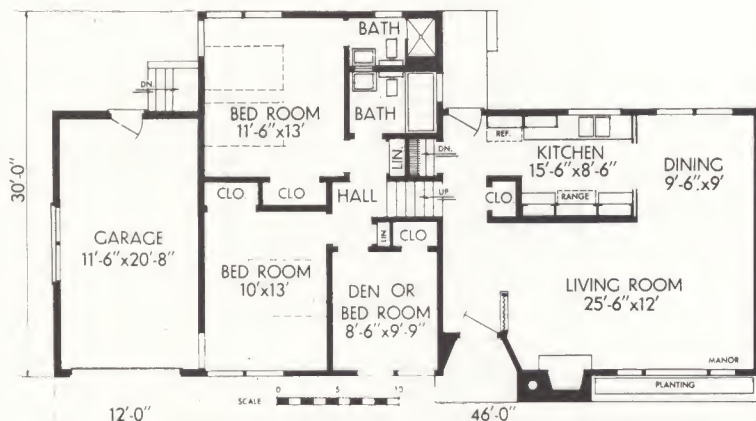
# A PICTURE OF BEAUTY AND PRACTICAL PLANNING



## A-456



LOWER LEVEL



MAIN LEVEL AND UPPER LEVEL

Seldom, if ever, will you find a multi-level home that will include the easy living conveniences featured in this design. On the lower level is found a lavatory, laundry and storage facilities plus a recreation room which can be finished at a later date, if desired. The main level and upper level includes a large living room with natural fireplace, dining area, kitchen, two bedrooms and two baths. Also note the third room on the upper level which can be used as den or bedroom.

### DATA

Living Area, Lower Level—600 Square Feet; Main Level—557 Square Feet; Upper Level—600 Square Feet. Total, 1,757 Square Feet.

### NOTE

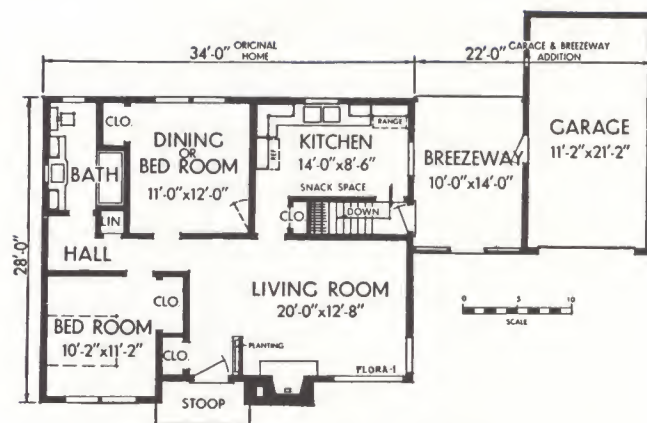
As a result of careful planning, this home can be easily adapted to a sixty foot lot by eliminating the attached garage and substituting same in place of the multi-use room and a part of the utility room shown in lower level plan. An auxiliary sheet furnished with each set of blueprint plans illustrates how this can be accomplished.





## A-447

For the home-builder who is in the market for a contemporary modern home featuring simple and practical expansion, this design is certain to meet every requirement. The future breezeway, garage and two bedroom additions provide the finishing touches for this smart flat top design.



PLAN 1—WITH BASEMENT

### DATA ORIGINAL HOME

#### Living Area—

Plan 1.....906 sq. ft.

Plan 2.....979 sq. ft.

Porch Area (Plan 2 Only)..... 73 sq. ft.

#### Cubage—

Plan 1.....14,496 cu. ft.

Plan 2.....11,091 cu. ft.

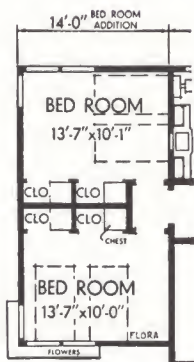
### ADDITIONS

Bedrooms.....364 sq. ft.

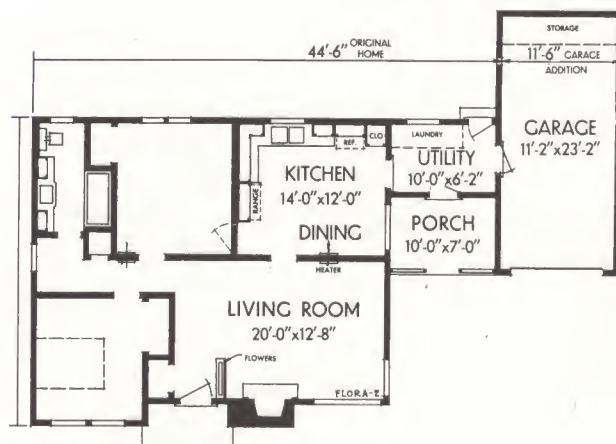
Breezeway (Plan 1).....140 sq. ft.

Garage (Plan 1).....264 sq. ft.

(Plan 2).....288 sq. ft.



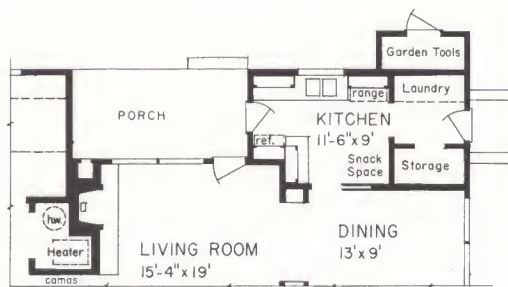
FUTURE  
TWO-  
BEDROOM  
ADDITION



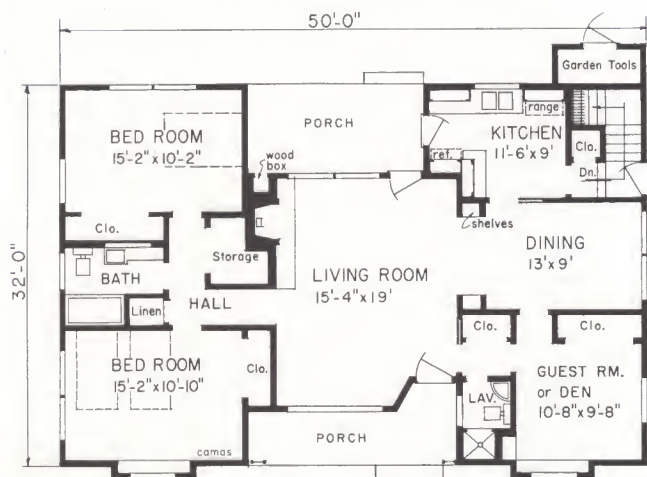
PLAN 2—WITH UTILITY ROOM, NO BASEMENT



## A GARDEN VIEW PLAN for outdoor Living



PLAN 2—WITHOUT BASEMENT



PLAN 1—WITH BASEMENT

# A-457

A large living room extending from front to rear of the home, French door and a large porch provide the combination of garden view and outdoor living so often desired today. Two large bedrooms, a multi-use room which can serve as den, guest or third bedroom, a modern kitchen and dining room complete the plan.

### DATA

Living Area, Plan 1 or 2—1,427 Square Feet





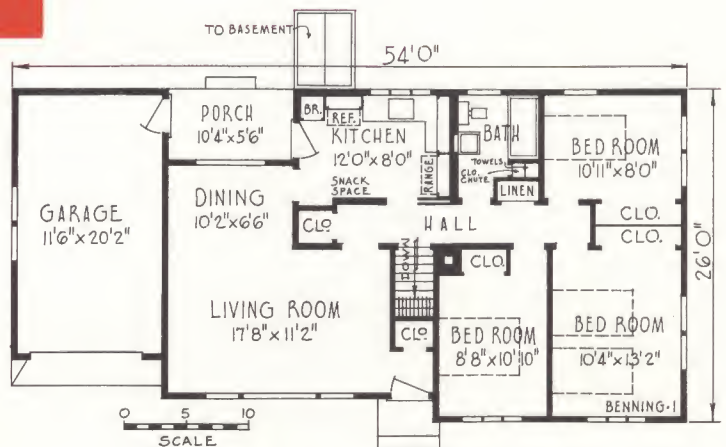
## A-449

- Three Bedrooms
- Bath and Kitchen Plumbing Back to Back for Economy

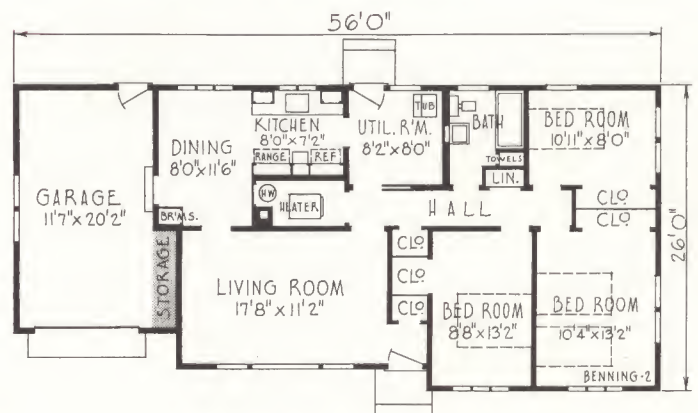
Simple in exterior design, roof treatment and plan, this attractive ranch home offers maximum value for your building dollars. The plan offers the convenience of six rooms and, in addition, includes an attached garage and rear porch. Note that Plan 2 without basement is two feet wider than Plan 1. Kitchen and bath plumbing is adjacent for added economy.

### DATA

Cubic Feet: Plan 1—House 19,170, Garage 2,772, Plan 2—House 13,540, Garage 2,970. Square Feet: Living Area, Plan 1—993, Garage 252, Plan 2—1,018, Garage 270. Ceiling Height 8'-0", Basement 7'-0".



PLAN 1—WITH BASEMENT



PLAN 2—WITHOUT BASEMENT



## build with Wood for enduring Economy

even texture of the wood effects a uniform absorption of the priming or color. Thus, the finishing coats are applied and worked smooth on the wood fiber itself, rather than built up on a superimposed crust of shellac . . . and you incur no risk of subsequent checking, discoloration or raised grain. • From these brief highlights you may understand how Nature herself has endowed Arkansas Soft Pine with essentials of beautiful woodwork and paneling . . . with proper qualities for well-groomed exteriors . . . with the dependable strength for sturdy framework—three ingredients contributing in generous measure to pride of possession, spiritual warmth and snug security of the well-built home of friendly wood.

*Where rafters engage the ends of ceiling joists, spike together and clinch. In the same manner, spike floor and ceiling joists to wall studs wherever they engage each other, using four spikes driven through both members and clinched.*

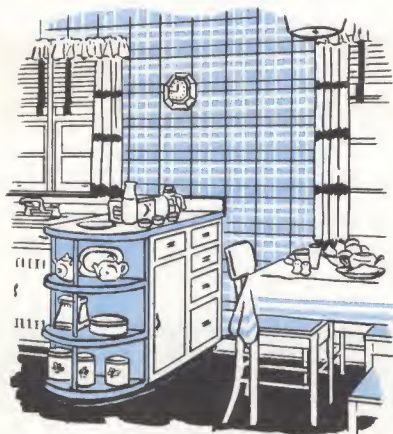
*For outside wall sheathing, use 6" center and end-matched material, applied at an angle of 45° to the studs. Angle, rather than horizontal, application increases frame stiffness. End-matching dispenses with cutting back at stud centers, speeds up application and provides a smooth, integrated surface over which to nail exterior siding.*



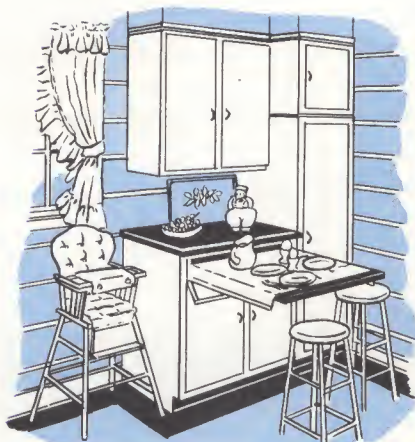


# Features that add... SO MUCH MORE THAN THEY COST

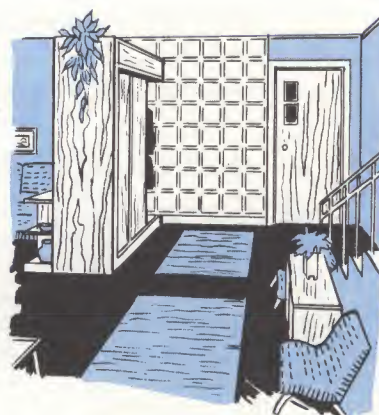
By adding a few, or perhaps only one or two of the features shown on these pages, the appearance of your home, whether old or new, may be transformed. In the illustration at the right, the modern Colonial fireplace is enhanced by the built-in bookcases and cabinets at either side. Shown below are inexpensive features that add greatly to appearance, utility and facilities.



*Bull-nose counter and snack space.*



*Built-in dining leaf in cabinet.*



*Glass blocks produce many striking effects.*



*Picture window overlooking terrace.*



*Closet with built-in chest and drawers.*



*Colonial stair creates pleasing effect.*

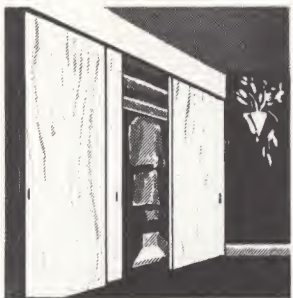




THE KITCHEN



VIEW ON PATIO



BEDROOM WARDROBES



FIREPLACE IN LIVING ROOM

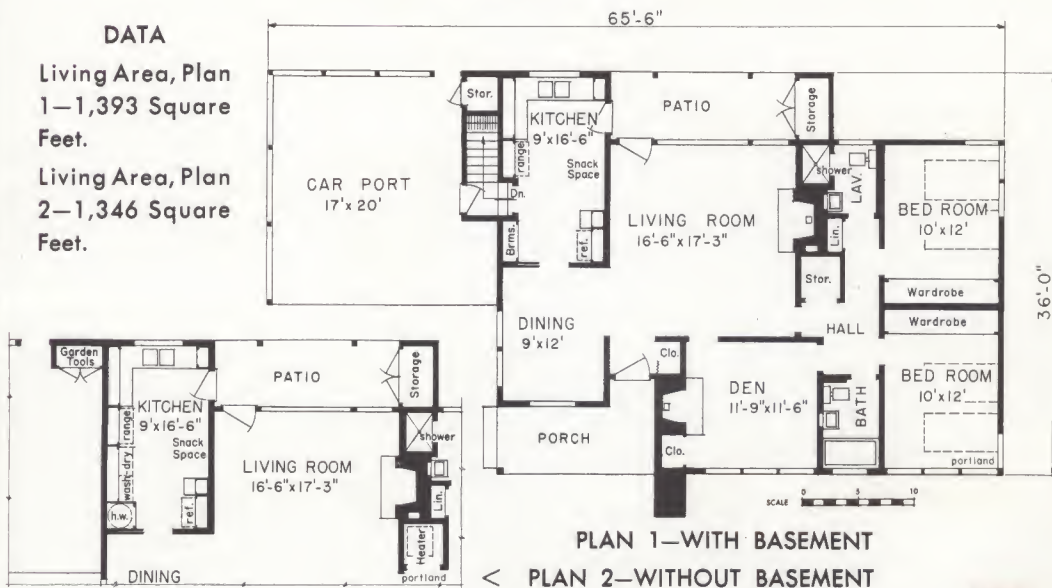
## A-458

Here is a contemporary design that is different and in keeping with today's trend of better living. The living room and outdoor patio are on one level with only a window wall division between the indoors and outdoors. Completing the floor plan are two bedrooms and a den, dining room, and kitchen with a snack space. Two baths plus a fireplace in both den and living room are other desirable highlights of this home.

### DATA

Living Area, Plan 1—1,393 Square Feet.

Living Area, Plan 2—1,346 Square Feet.





# Arkansas Soft Pine... A PATTERN for every place

## INTERIOR TRIM AND MOULDINGS

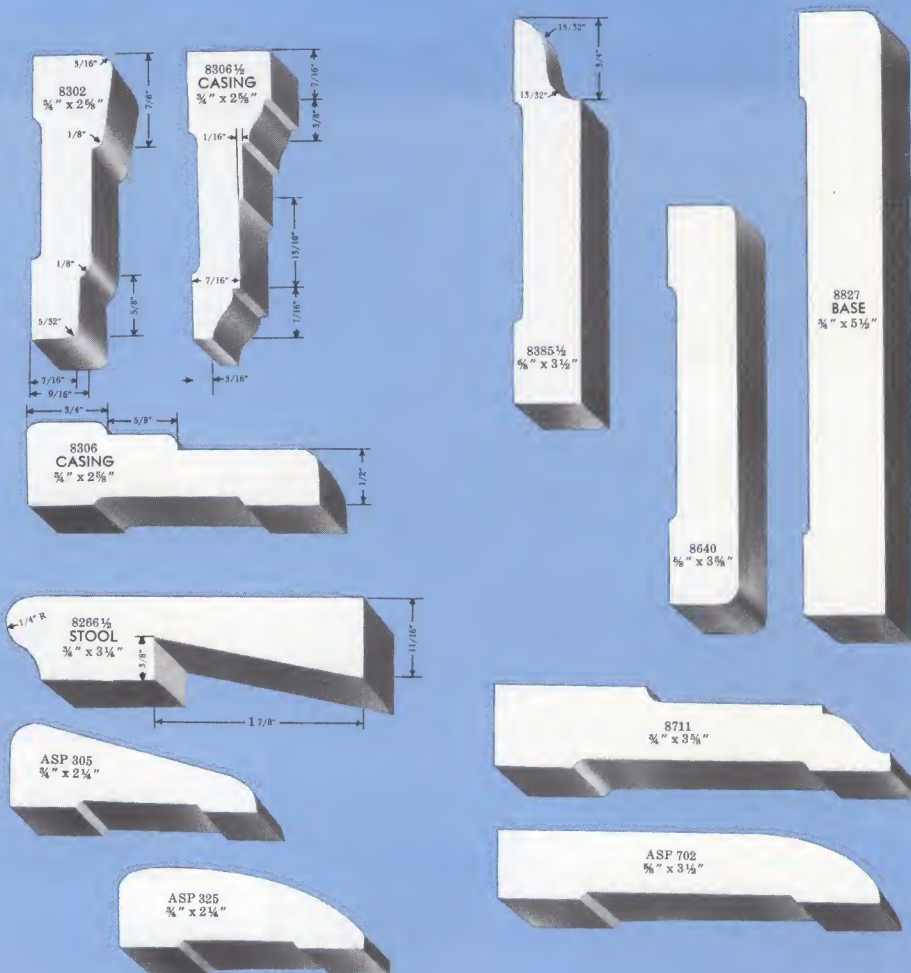
Distinguishing characteristics of Arkansas Soft Pine upper grades, from which trim and mouldings are produced, are: freedom from pitch, close grain, elastic fiber, attractive figure. These qualify it, in particular, for interior trim, mouldings and paneling, because: freedom from pitch promotes even absorption of applied finish and avoids discoloration that often occurs when pitch is present; close grain dispenses with "pull" between summer and winter ring growth, preventing raised grain; elastic fiber springs back, all but covering counter-sunk finishing nails, thus minimizing putty spots on the finished surface; attractive figure provides decorative qualities brought out by transparent finishes.

## SPECIFIED MOISTURE CONTENT

These inherent advantages are further enhanced during manufacture by drying and seasoning, to specified moisture content. This refinement is accomplished in automatically controlled cross circulation dry kilns. By this method of conditioning, the natural "life" of the wood is retained, a factor essential to stabilized woodwork.

## TYPICAL STANDARD PATTERNS

Identifying pattern numbers are those of the Standard 8000 and Arkansas Soft Pine Moulding patterns with which your lumber dealer is familiar and from whom these and other patterns are conveniently available.



## and Pine Flooring too, in every room

As a natural complement to interior woodwork of Arkansas Soft Pine, floors of a harder pine are appropriate to every room in the house. • Differing from the type used for woodwork and paneling, that from which flooring is produced

usually is cut nearer the center of the log. This area of the tree growth is much harder and more dense than the outer circumference which provides material for woodwork. • There are a variety of grades of this flooring each of which has its proper use. Grade best adapted to these houses is referred to as Edge or Vertical grain in clear stock, and preferably end-matched. It provides that the direction of the grain in the wood shall be at right angles to the wearing surface of the floor... a detail the layman may understand more clearly by the term "quarter-sawn" which means the same thing. • It affords a beautiful flooring, and especially suitable for hallways, living and dining rooms through which the floors usually extend continuously. Either vertical or flat grain floors are appropriate for bedrooms, upstairs hall, bath, closets, etc. In the service portions of the house, vertical grain provides a durable, hardwearing surface requiring only a different finishing treatment.





# Satin-Like Interior Trim and Paneling . . . BEAUTY for every room



For carrying out your own ideas in woodwork, both in pattern and finishing, Arkansas Soft Pine Satin-like Interior Trim and Paneling afford an unlimited choice. The rooms illustrated here are typical of painted and enameled trim and also show a quaint paneling design in transparent "honey" color. Complete brochures on paneling and woodwork will be sent in response to your request mailed to the address on Page 24.



# INSTRUCTIONS FOR APPLYING DUPONT FINISHES ON ARKANSAS SOFT PINE PANELING



## **Pattern, EARLY AMERICAN**

### **Color, GRAY**

Mix together 2 parts of Du Pont Penetrating Wood Finish with one part of Du Pont Custom Color Flat No. 1514. Apply by brush. Allow 15 minutes' drying. Wipe off surface coating with clean cloths. Allow to dry 24 hours before applying 2 finish coats.\* †



## **Pattern, VERMONT**

### **Color, BLOND**

Mix equal parts of Du Pont Penetrating Wood Finish and Du Pont Color Conditioning No. 100 Flat White. Apply by brush. Allow 15 minutes' drying. Wipe off surface coating with clean cloths. Allow to dry 24 hours before applying 2 finish coats.\* †



## **Pattern, DUTCH COLONIAL**

### **Color, HONEY**

Mix one part of Du Pont Maple Oil Stain with 16 parts of Du Pont Penetrating Wood Finish. Apply by brush. Allow 15 minutes' drying. Wipe off surface coating with clean cloths. Allow to dry 24 hours before applying 2 finish coats.\* †

*Colors may be made darker or lighter to suit personal taste. Finish several samples of the wood to the desired shade before applying finish to the installed paneling. The shade on the large wall area appears darker than on a small sample.*

## **Pattern, FIRESIDE**

### **Color, PINK**

Mix equal parts of Du Pont Penetrating Wood Finish and Du Pont Custom Color Flat No. 1004. Apply by brush. Allow 15 minutes' drying. Wipe off surface coating with clean cloths. Allow to dry 24 hours before applying 2 finish coats.\* †



## **Pattern, PICKWICK**

### **Color, LIGHT BLUE**

Mix equal parts of Du Pont Penetrating Wood Finish and Du Pont Custom Color Flat No. 1444. Apply by brush. Allow 15 minutes' drying. Wipe off surface coating with clean cloths. Allow to dry 24 hours before applying 2 finish coats.\* †



## **Pattern, PILGRIM**

### **Color, LIGHT GREEN**

Mix four parts of Du Pont Penetrating Wood Finish with one part of Du Pont Custom Color Flat No. 1380. Apply by brush. Allow 15 minutes' drying. Wipe off surface coating with clean cloths. Allow to dry 24 hours before applying 2 finish coats.\* †



\* For a high gloss finish, "Duco" Super-Clear Varnish is recommended. Wax may be applied after 24 hours.

† For a rubbed varnish effect, without rubbing, apply Du Pont Satin Sheen Varnish.



# ARKANSAS SOFT PINE PANELING

Here's what Uncle Sam says about the wood in Forest Service Bulletin No. 106: "Shortleaf pine in Arkansas is of a higher grade than that grown in other regions. It is soft, of good quality, and the annual rings show well in the grain." These qualities give Arkansas Soft Pine unique advantages as paneling.

## Typical Standard Patterns

Arkansas Soft Pine paneling is available in a range of patterns and sizes of which those illustrated are typical. The wood is particularly suited to finishing in a wide range of transparent pastel effects from blond to mellow honey color.

## USE QUALITY FINISHES ONLY

Next to selection of the wood itself, first quality paints and finishes applied according to correct specifications are imperative. The following specifications for finishing Arkansas Soft Pine have been prepared in collaboration with the representative paint and varnish makers named in the acknowledgments. Their products are available through responsible local paint and varnish and retail lumber dealers. While the products of these concerns are not endorsed to the exclusion of those of other representative manufacturers, they are published as a convenience affording proved, trustworthy specifications.

## Finishing Arkansas Soft Pine Woodwork

### CONDENSED SPECIFICATIONS

We are indebted to Pratt & Lambert, Inc., 75 Tonawanda Street, Buffalo 7, New York, for the following specifications. They will be glad to answer any questions regarding the finishing of Arkansas Soft Pine.

ENAMEL FINISH		ENAMEL FINISH	
Gloss:	1 coat P&L Interior Trim Primer 1 coat Vitralite Enamel Undercoating 2 coats Vitralite Enamel Gloss	Gloss:	(For a less expensive finish) 1 coat P&L Interior Trim Primer 1 coat Vitralite Enamel Undercoating 1 coat Vitralite Enamel Gloss
Eggshell:	1 coat P&L Interior Trim Primer 1 coat Vitralite Enamel Undercoating 1 coat Vitralite Enamel Gloss 1 coat Vitralite Enamel Eggshell	Eggshell:	1 coat P&L Interior Trim Primer 1 coat Vitralite Enamel Undercoating 1 coat Vitralite Enamel Eggshell
STAINED, VARNISH FINISH WOODWORK			
Gloss:	1 coat P&L Oil Stain 1 coat pure white shellac 2 coats "38" Pale Trim Varnish Gloss	Dull Finish:	1 coat P&L Oil Stain 1 coat pure white shellac 1 coat "38" Pale Trim Varnish Gloss 1 coat "38" Pale Trim Varnish Dull
Satin Finish:	1 coat P&L Oil Stain 1 coat pure white shellac 1 coat "38" Pale Trim Varnish Gloss 1 coat "38" Pale Trim Varnish Satin		
FOR FLOORS			
Gloss:	1 coat P&L Oil Stain 3 coats "61" Floor Varnish Clear Gloss	Dull Finish:	1 coat P&L Oil Stain 2 coats "61" Floor Varnish Gloss 1 coat "61" Floor Varnish Dull
Satin Finish:	1 coat P&L Oil Stain 2 coats "61" Floor Varnish Clear Gloss 1 coat "61" Floor Varnish Satin		
NATURAL, VARNISH FINISH WOODWORK			
Gloss:	1 coat pure white shellac 2 coats "38" Pale Trim Varnish Gloss	Dull Finish:	1 coat pure white shellac 1 coat "38" Pale Trim Varnish Gloss 1 coat "38" Pale Trim Varnish Dull
Satin Finish:	1 coat pure white shellac 1 coat "38" Pale Trim Varnish Gloss 1 coat "38" Pale Trim Varnish Satin		

## BLEACHED ARKANSAS SOFT PINE

The specifications shown below have been developed in collaboration with the American Marietta Company, 101 East Ontario Street, Chicago 11, Illinois.

- |                              |   |
|------------------------------|---|
| 1 coat No. 1 Marietta Bleach | 1 coat Color Developer                      |
| 1 coat No. 2 Marietta Bleach | 1 coat No. 6 Marietta Velvet Finish Varnish |

The bleaching is carried out by the use of two different chemical solutions in succession: Stir No. 1 Solution before using, and apply a coat evenly over the surface. After three minutes wipe excess from the surface. Stroke with the grain of the wood. • Then with another brush, apply the No. 2 Solution and let stand for four hours. • Then go over the surface with steel wool or a damp sponge to remove any surface deposits. • Do not mix the No. 1 and No. 2 Solutions. • Use

separate brushes for No. 1 and No. 2 Solutions. • Avoid allowing metal to contact with No. 2 Solution and be careful to keep this material from getting on the hands as it is very strong in its action. Rubber gloves might well be used for this part of the work. If any of the No. 2 Bleach does attack the skin, the hands should be promptly washed with water.

- No. 2 Solution taken from the container should not be returned.

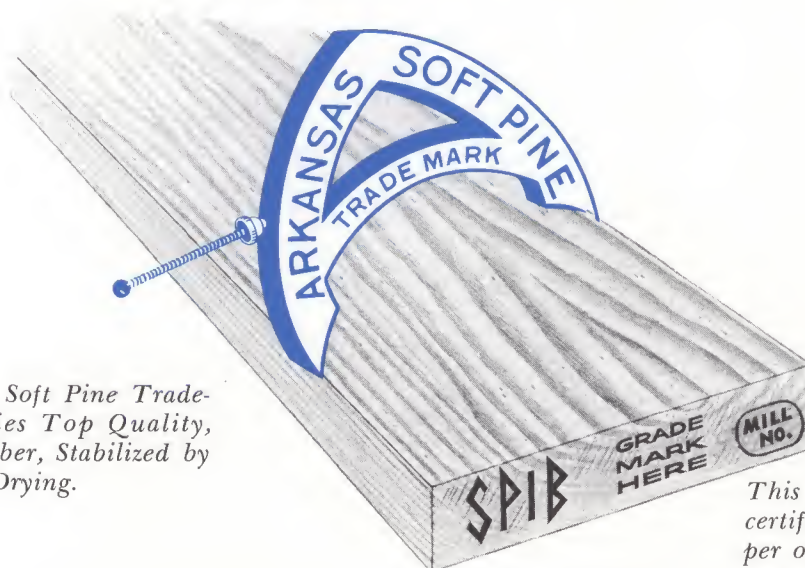
**COLOR DEVELOPER** This is a quick-drying material designed especially to preserve the light color of the wood while at the same time sealing the surface. In applying it, keep the brush well filled as it is a very rapid drying lacquertype varnish. The brush used in this product should be cleaned with lacquer reducer. After the Color Developer has dried for 2 or 3 hours, it should be lightly sanded.

**MARIETTA No. 6 VELVET FINISH VARNISH** Following the Color Developer, one coat of Marietta Velvet Finish Varnish No. 6 should be applied, either by brush or spray. For spraying, thin 12½% with turpentine.



# Where and how to get ARKANSAS SOFT PINE

Arkansas Soft Pine is shortleaf (*Pinus echinata*) of uniquely superior quality peculiar to the timber growing in the southern and western areas of Arkansas. It has been produced and marketed for more than fifty years by a group of Arkansas lumber manufacturing enterprises whose plants are located in this region and whose equipment, facilities and standards are representative of the industry's best. The products of these companies bear the registered trade-mark and official S.P.I.B. grade-mark shown here. When purchasing lumber and woodwork bearing these symbols, you are assured of soft texture, uniform absorbing qualities, accurate manufacture, certified drying and seasoning and merchandising methods adhering to ethical standards. Arkansas Soft Pine is conveniently available at local lumber dealers and millwork factories. It is distributed principally in the territory east of the Rockies. Elsewhere it may be secured by special arrangement with your dealer.



*The Arkansas Soft Pine Trade-Mark identifies Top Quality, Big Mill Lumber, Stabilized by Modern Kiln Drying.*

*This S.P.I.B. Grade-Mark certifies the lumber IS dry per official moisture content requirements.*

## **BRADLEY LUMBER CO.**

of Arkansas  
Warren, Arkansas

## **CROSSETT LUMBER CO.**

A Division of The Crossett Company  
Crossett, Arkansas

## **FROST LUMBER INDUSTRIES**

Forest Products Division of  
Olin Mathieson Chemical Corp.  
Huttig, Arkansas  
Sales Office: Shreveport, La.

## **FORDYCE LUMBER CO.**

Fordyce, Arkansas

## **OZAN LUMBER CO.**

Prescott, Arkansas

## **SOUTHERN LUMBER CO.**

Warren, Arkansas  
*Composing the*

# ARKANSAS SOFT PINE BUREAU

Boyle Building

Little Rock, Arkansas



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